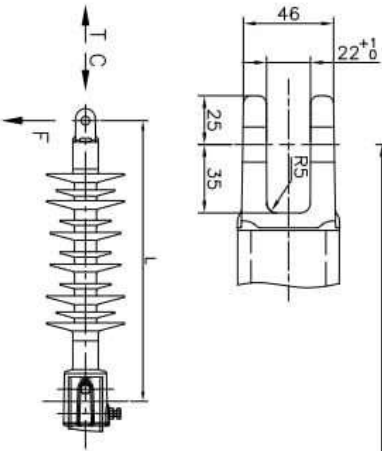


- PAR DE APRIETE: TORNILLO M12 REF.5 Nm 70  
 TUERCA M12 REF.6 Nm 35

NOTE  
 1 - TORNILLO M12x35 LUBRICAR CON MOLYKOTE BR2 GRASA PLUS



NOTAS:

- TENSIÓN SOPORTADA A FRECUENCIA INDUSTRIAL BAJO LLUVIA \_\_\_\_\_ kV 125
- TENSIÓN SOPORTADA A IMPULSE TIPO RAYO EN SECO \_\_\_\_\_ kV 250
- LINEA DE FUGA \_\_\_\_\_ mm 1240
- DISTANCIA DE ARCO \_\_\_\_\_ mm 425
- MDCL - IEC 61952 \_\_\_\_\_ FxL= kNm 1,6
- SCL - IEC 61952 \_\_\_\_\_ T=KN 3,2
- CARGA A TRACCIÓN ESPECIFICADA (STL) - IEC 61952 \_\_\_\_\_ C=KN 60
- CARGA ESPECIFICADA A COMPRESIÓN - IEC 62231 (SCL) \_\_\_\_\_ C=KN 50
- FUERZA DE DESLIZAMIENTO DEL TUBO ø70 \_\_\_\_\_ C=KN 40
- (ALEACIÓN DE ALUMINIO EN AW 6082 T6)
- TOLERANCIAS, ENSAYOS ELECTRICOS Y MECANICOS SEGUN IEC 61952

Ref.	Description	Code / mark	Material	Drawing	Qty
6	TUERCA M12 DIN 43165		ACERO INOX. A2-80 UNI EN ISO 3506-2		2
5	TORNILLO M12x35 DIN 43165		ACERO INOX. A2-80 UNI EN ISO 3506-1		2
4	ENVOLVENTE CON CAMPANAS ø160/120 - ø145/105		GOMA SILICONA	082/A	1
3	NUCLEO ø 38x460		FIBRA DE VIDRIO EPOXILICA	T01331	1
2	HERRAJE DE FIJACIÓN DE TUBO DE CONEXION		EN AW-6082 T5 UNI EN 586-2	T01331	1
1	HERRAJE DE HORQUILLA		EN AW-6082 T5 UNI EN 586-2	T01344	1
3	16082021				
2	07042016				
1	23102015				

Ref.	Description of change	Code / mark	Material	Drawing	Qty
3	Corregido valor de STL				
2	07042016 Agregada nota 1				
1	23102015 Mod. ref. 5, 6, mat. 1, 2. Ademas par de apriete				

Forma	Material	Head diameter
1	16082021	16
2	07042016	16
3	23102015	16

Forma	Material	Head diameter
1	16082021	16
2	07042016	16
3	23102015	16

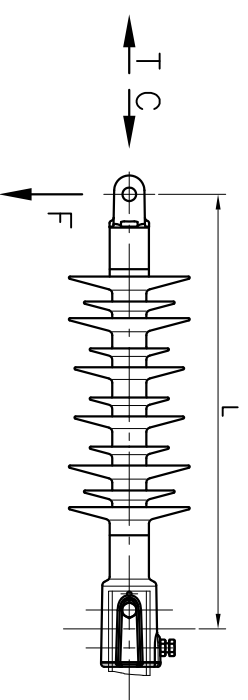
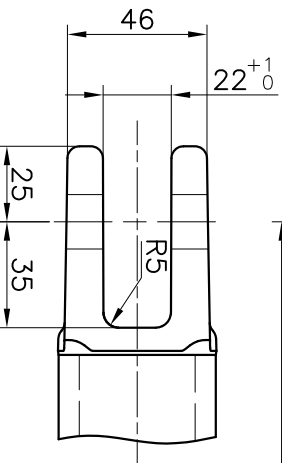
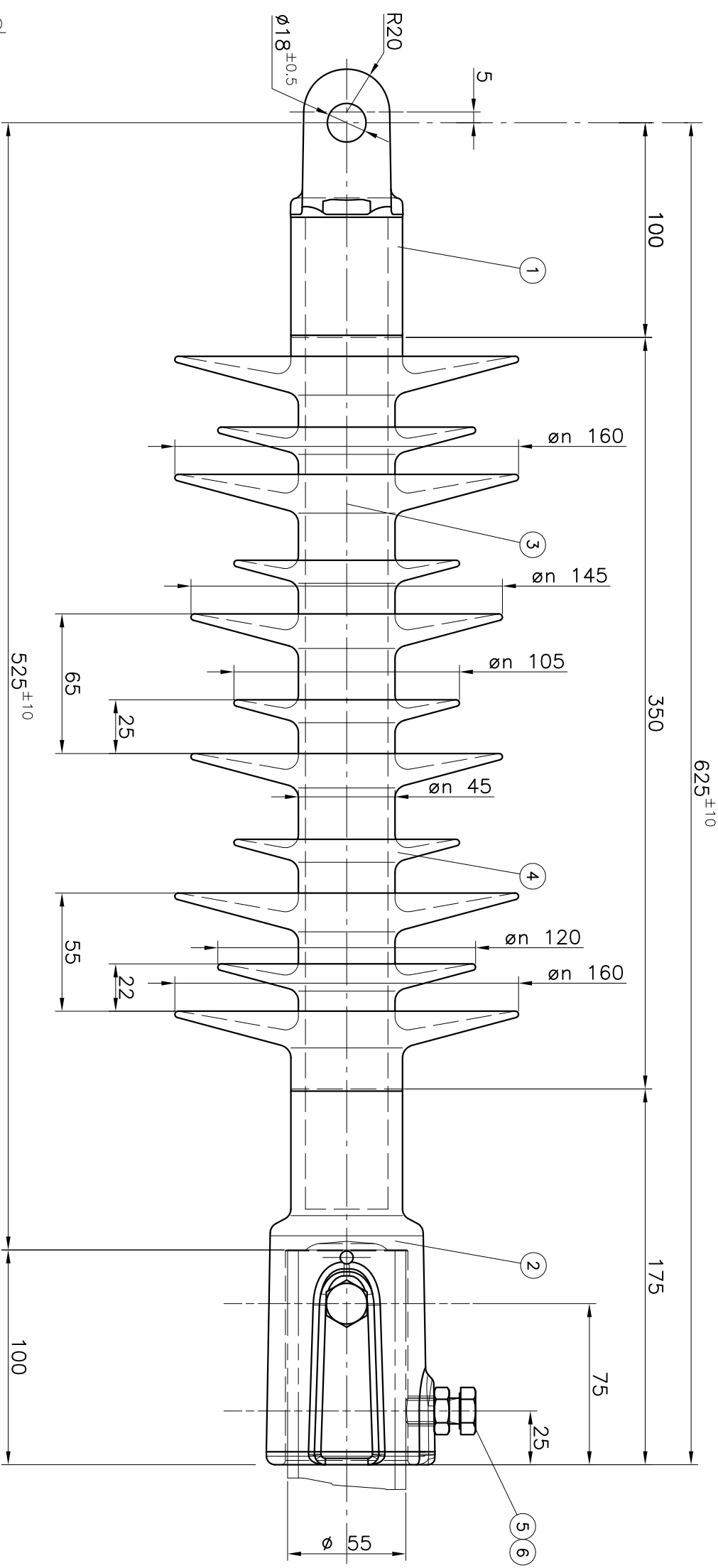
Forma	Material	Head diameter
1	16082021	16
2	07042016	16
3	23102015	16

Forma	Material	Head diameter
1	16082021	16
2	07042016	16
3	23102015	16

Forma	Material	Head diameter
1	16082021	16
2	07042016	16
3	23102015	16



NOTE:

- WET POWER FREQUENCY WITHSTAND VOLTAGE \_\_\_\_\_ kV 125
- DRY LIGHTNING IMPULSE WITHSTAND VOLTAGE \_\_\_\_\_ kV 250
- CREEPAGE DISTANCE \_\_\_\_\_ mm 1240
- ARcing DISTANCE \_\_\_\_\_ mm 425
- MAXIMUM DESIGN CANTILEVER LOAD -IEC 61952 (MDCL) \_\_\_\_\_ FxL= kNm 1.6
- SPECIFIED CANTILEVER LOAD -IEC 61952 (SCL) \_\_\_\_\_ FxL= kNm 3.2
- SPECIFIED TENSILE LOAD -IEC 61952 (STL) \_\_\_\_\_ T= kN 50
- SPECIFIED COMPRESSION LOAD -IEC 62231 (SCL) \_\_\_\_\_ C= kN 50
- ELECTRICAL AND MECHANICAL TESTS ACCORDING TO IEC 61952

Ref.	Description	Code / mark	Material	Drawing	Q.ty
6	NUT M12 UNI 5589		STAINLESS ST. A2-35 UNI EN ISO 3506-2		2
5	SCREW M12x25 UNI 5739		STAINLESS ST. A2-70 UNI EN ISO 3506-1 V00369B		2
4	SHEDDED COVER Ø 160/120 - 145/105		SILICONE RUBBER	082/A	1
3	ROD Ø 38x460		FIBERGLASS & EPOXY RESIN		1
2	CONNECTION TUBE END FITTING		EN AW-6082 T6 UNI EN 586-2	T01332155	1
1	CLEVIS END FITTING		EN AW-6082 T6 UNI EN 586-2	T01344	1
0	03/10/2013	First issue		Gilardi P.	G. Gallarati

Ed.	Date	Description of change	Traced	Checked
0	03/10/2013	First issue		

<b>GRUPPO BONOMI</b> BONOMI EUGENIO S.p.A.		<b>REE OSIO</b> isoelectric srl	

Drawing title <b>25 kV OVERHEAD CONTACT LINES</b>		Heat treatment	
Short description <b>ISOL PUNSTONE D55 25kV 38</b>		Drawing n° <b>101900</b>	
Drawing tolerances		Size A3	
Drawing n° <b>101900</b>		Significant surface Scale 1:2.5	
Date 03.10.2013		Mass kg 3.8	
Drawn by P. Gilardi		Edition 0	
Approved by Gallarati G.		Replaces	
Sheet .. / ..		Checked	

This drawing shall remain the sole exclusive property of GRUPPO BONOMI and shall not be disclosed to third persons without the consent of the owner